

# **VOLVO PENTA**

**Volvo Penta of the Americas**  
1300 Volvo Penta Drive  
Chesapeake, Virginia 23320-9810

## **Service Bulletin**

Group	Number	Version
<b>21-6</b>	<b>21</b>	<b>01</b>

### **New Flywheel/Coupling Torque** 3.0 Liter Gasoline Engines

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Distribution: M, B      Date: 11-1997      Binder: C

Volvo Penta has revised the flywheel/coupling to crankshaft torque specification for the 3.0 Liter engines. During reassembly of the flywheel and coupler to the crankshaft, torque the locknuts to 67-74 N•m (50-55 lb. ft.). When torquing the flywheel locknuts, use a star pattern sequence.

