

# VOLVO PENTA

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## Service Bulletin

Group	Number	Version
<b>04-2</b>	<b>67</b>	<b>1</b>

### Workshop Manual Model Application

Gasoline Engines

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Volvo Penta has changed the way workshop manuals are produced. The Workshop Manuals Listed below are separated into function groups in much the same way parts are classified into function groups under the Volvo Penta system. This bulletin will determine which engine models and specifications apply to the Workshop Manual.

This bulletin will be reissued with relevant engine models and workshop manual applications for future model releases. Should a new engine or sterndrive model be released that these workshop manuals cover, a new version of this bulletin will be reissued to note applicability.

**NOTICE! Please keep this bulletin with the workshop manuals listed below for model application.**

#### Workshop Manuals

3.0 Liter Engine . . . . . 7748074  
4.3 Liter Engine . . . . . 7748084  
5.0 & 5.7 Liter Engine . . . . . 7748089  
8.1 Liter Engine . . . . . 7748095  
Cooling systems . . . . . 7748163  
Steering systems . . . . . 7748103  
Engine Remove and Replace . . . . . 7748109

These workshop manuals should be used for the following engine models and specifications

3.0 GLP-E . . . . . 3869357	4.3 OSi-GF . . . . . 3869375
3.0 GLP-J . . . . . 3869388	4.3 OSi-H . . . . . 3869425
4.3 GL-G . . . . . 3869358	4.3 OSi-HF . . . . . 3869426
4.3 GL-GF . . . . . 3869359	4.3 OSi-J . . . . . 3869395
4.3 GL-H . . . . . 3869421	4.3 OSi-JF . . . . . 3869396
4.3 GL-HF . . . . . 3869422	5.0 GL-G . . . . . 3869362
4.3 GL-J . . . . . 3869391	5.0 GL-GF . . . . . 3869363
4.3 GL-JF . . . . . 3869392	5.0 GL-H . . . . . 3869427
4.3 GXi-G . . . . . 3869360	5.0 GL-HF . . . . . 3869428
4.3 GXi-GF . . . . . 3869361	5.0 GL-J . . . . . 3869397
4.3 GXi-H . . . . . 3869423	5.0 GL-JF . . . . . 3869398
4.3 GXi-HF . . . . . 3869424	5.0 GXiE-J . . . . . 3869446
4.3 GXi-J . . . . . 3869393	5.0 GXiE-JF . . . . . 3869431
4.3 GXi-JF . . . . . 3869394	5.0 GXi-G . . . . . 3869364
4.3 OSi-G . . . . . 3869374	5.0 GXi-GF . . . . . 3869365

5.0 GXi-J . . . . . 3869399  
5.0 GXi-JF . . . . . 3869400  
5.0 OSiE-J . . . . . 3869451  
5.0 OSiE-JF . . . . . 3869432  
5.0 OSi-G . . . . . 3869376  
5.0 OSi-GF . . . . . 3869377  
5.0 OSi-J . . . . . 3869401  
5.0 OSi-JF . . . . . 3869402  
5.7 Gi-300-J . . . . . 3869403  
5.7 Gi-300-JF . . . . . 3869404  
5.7 GiE-300-J . . . . . 3869447  
5.7 GiE-300-JF . . . . . 3869433  
5.7 Gi-G . . . . . 3869366  
5.7 Gi-GF . . . . . 3869367  
5.7 Gil-G . . . . . 3869384  
5.7 GXiE-J . . . . . 3869448  
5.7 GXiE-JF . . . . . 3869435  
5.7 GXi-H . . . . . 3869368  
5.7 GXi-HF . . . . . 3869369  
5.7 GXi-J . . . . . 3869407  
5.7 GXi-JF . . . . . 3869408  
5.7 GXil-H . . . . . 3869385  
5.7 OSi-300-J . . . . . 3869405  
5.7 OSi-300-JF . . . . . 3869406  
5.7 OSiE-300-J . . . . . 3869452  
5.7 OSiE-300-JF . . . . . 3869434  
5.7 OSi-G . . . . . 3869378

5.7 OSi-GF . . . . . 3869379  
5.7 OSXiE-J . . . . . 3869453  
5.7 OSXiE-JF . . . . . 3869436  
5.7 OSXi-G . . . . . 3869380  
5.7 OSXi-GF . . . . . 3869381  
5.7 OSXi-J . . . . . 3869409  
5.7 OSXi-JF . . . . . 3869410  
8.1 GiE-J . . . . . 3869449  
8.1 GiE-JF . . . . . 3869437  
8.1 Gi-H . . . . . 3869370  
8.1 Gi-HF . . . . . 3869371  
8.1 Gi-J . . . . . 3869411  
8.1 Gi-JF . . . . . 3869412  
8.1 Gil-H . . . . . 3869386  
8.1 GXiE-J . . . . . 3869450  
8.1 GXiE-JF . . . . . 3869439  
8.1 GXi-G . . . . . 3869372  
8.1 GXi-GF . . . . . 3869373  
8.1 GXi-J . . . . . 3869415  
8.1 GXi-JF . . . . . 3869416  
8.1 GXil-G . . . . . 3869387  
8.1 OSi-D . . . . . 3869382  
8.1 OSi-DF . . . . . 3869383  
8.1 OSiE-J . . . . . 3869454  
8.1 OSiE-JF . . . . . 3869438  
8.1 OSi-J . . . . . 3869413  
8.1 OSi-JF . . . . . 3869414